

ITER Business Forum

ORTEC Presentation

Patrick PANADOUR : *SOM Operations Director*
Pierre-Yves DELIANT : *ORYS Operations Director*



ORTEC Group



350

Trade experts



15,000

employees



300

Establishments
around the world



€1.6 billion

in turnover

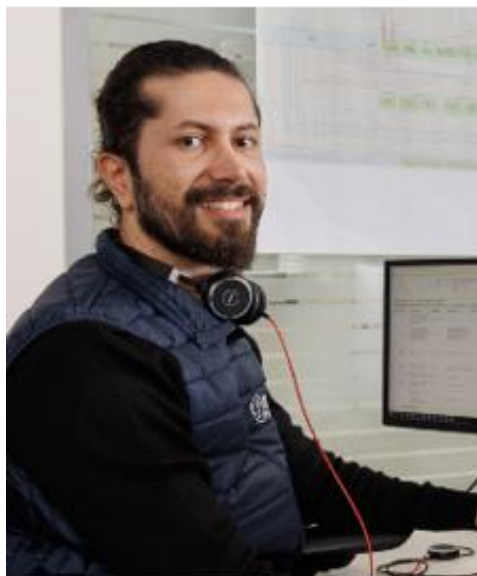


€200 million

invested
over the last 5 years



ORTEC Group



ENGINEERING

Engineering
Aeronautics and defense
—
Engineering
Energy, industry and transports



CONTRACTING FRANCE

Major energy projects
—
Energy works
—
Metallurgy - East region
—
Metallurgy - North region



CONTRACTING INTERNATIONAL

Major projects and works
—
3C Métal



GLOBAL SERVICES

Industrial maintenance
& Environment
—
Pollution cleanup
—
Waste treatment
& Recycling
—
Environment France
—
environment - Africa
Oil logistics
—
Environment - Canada
—
Depollution North America
& United Kingdom



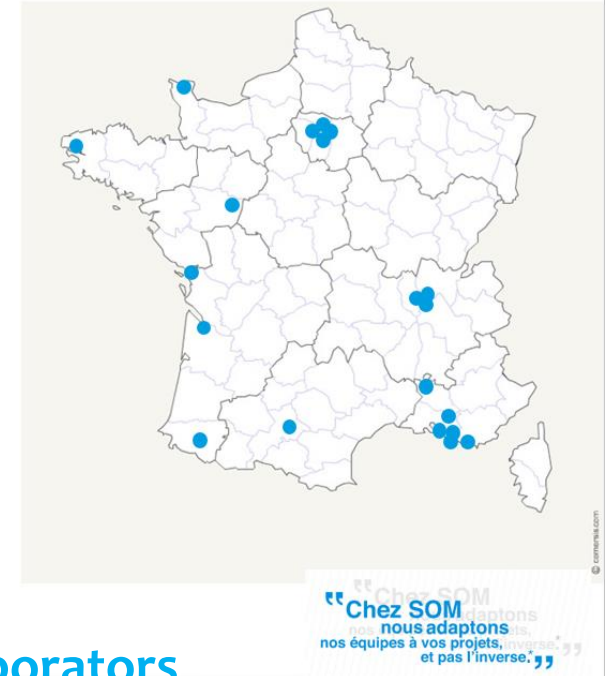
ENERGIES

Electricity & HVAC system -
Weak electrical current
—
Energies Île-de-France
—
Infrastructure electric mobility

ENGINEERING : SOM



- Company founded in **1980**, 100% subsidiary of the **ORTEC Group**
- **40 years of experience** in industry
- Historical strategy of proximity with our customers
- **1 800 collaborators** en 2024, including 1 000 in the nuclear field
- **12 SOM agencies** en France
- 1 subsidiary dedicated to NDT & inspection: **WORTEST, 75 collaborators**
- 1 subsidiary dedicated to administrative & Supply Chain engineering: **ORALYS, 200 collaborators**
- ISO 9001, ISO 14001, ISO 45001, ISO 19443 **Certifications**
- **CEFRI**, CAEAR

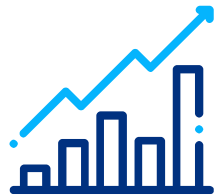
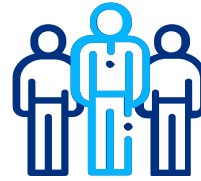


NUCLEAR INSTALLATION: ORYS



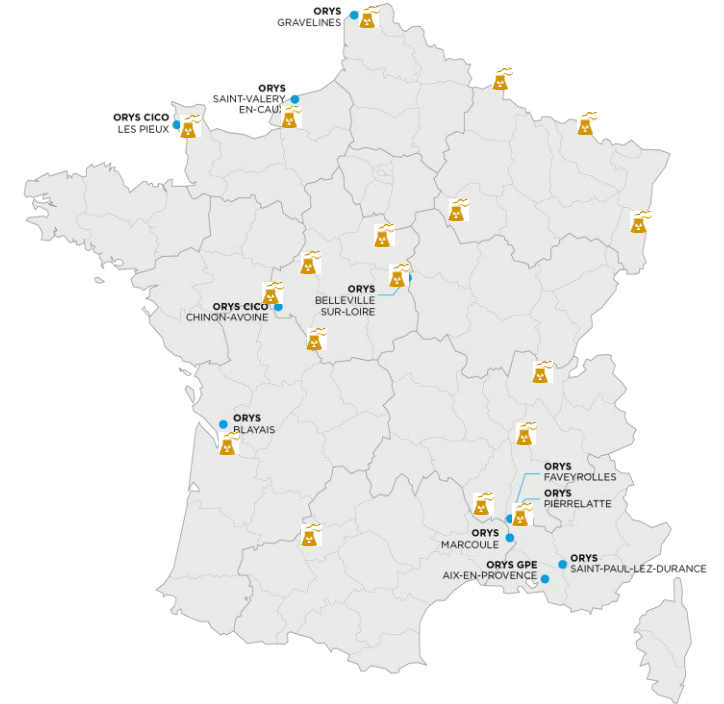
10
Agencies

>750
People



>120
Millions € CA

4 Main activities

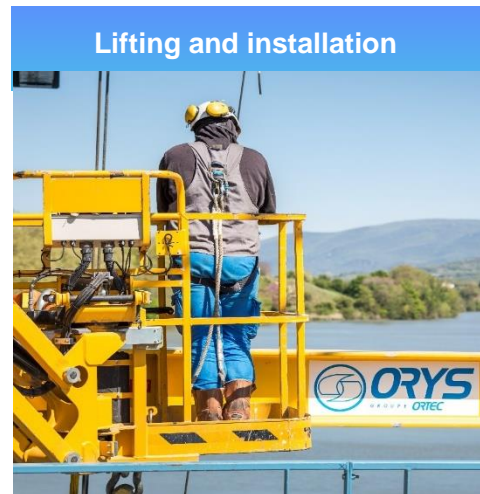


10 Workshops

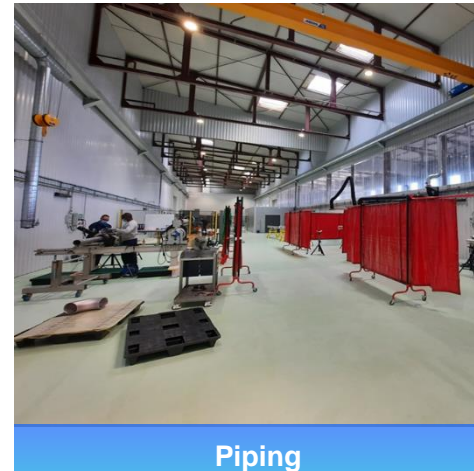
25 000 sqm



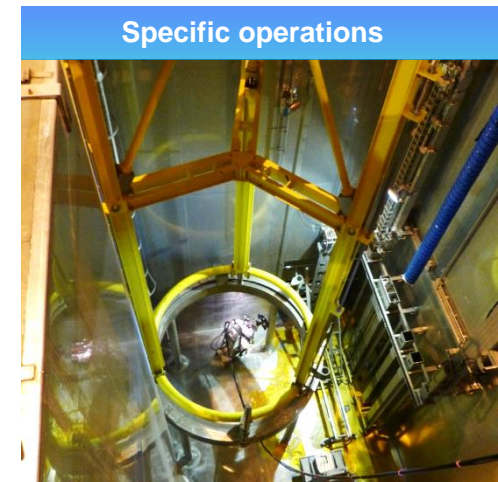
Maintenance of equipment and installation



Lifting and installation



Piping



Specific operations

EPCC Project: DUS (Diesel Ultime Secours)

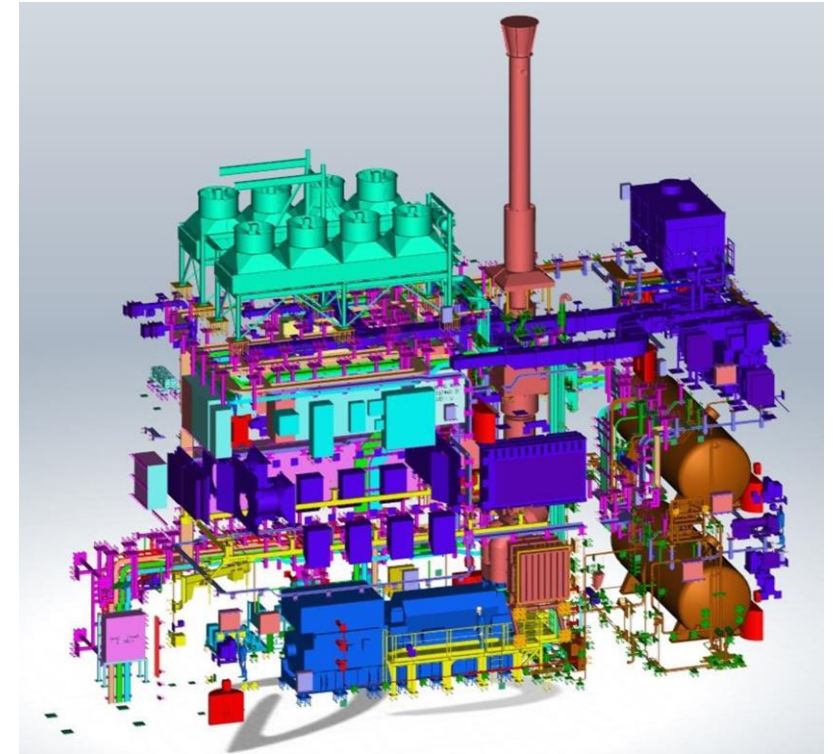
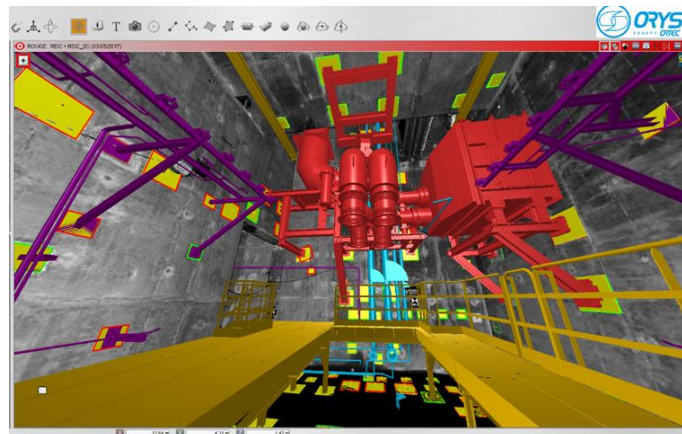
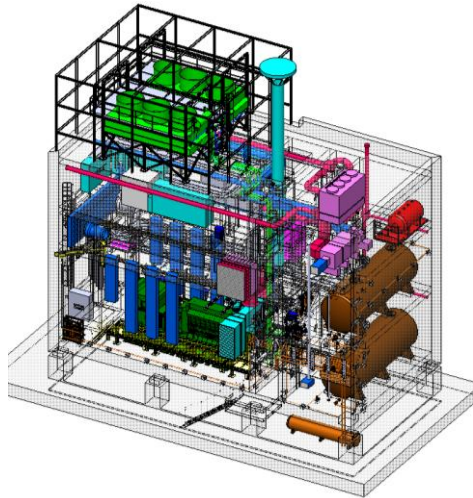
Context: Post Fukushima project, 3 500 kW generator sets installed inside buildings designed specifically to resist major external aggressions

- 36 units built on 10 EDF sites,
- Over 700 ORTEC collaborators.

ORTEC Scope : engineering, piping, installation, HVAC, fire-protection, supply, commissioning

Engineering:

- Seismic calculation (piping, supports, steel structures, tooling, etc.)
- HVAC reports surveillance
- BIM model
- 4D model



EPCC Project: DUS (Diesel Ultime Secours)

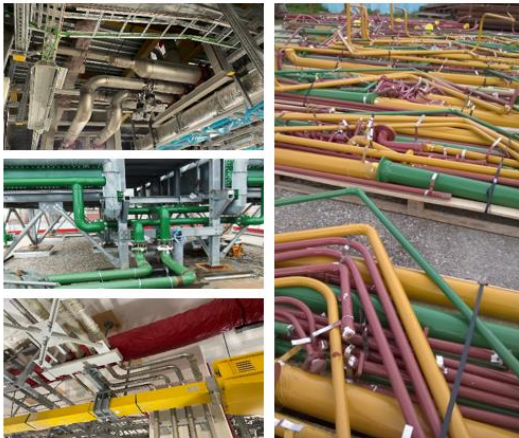
Supply :

- 360 industrial fans,
- 36 cooling system,
- 36 air-conditioning system,
- 32 km of piping
- 4 500 tons of supports,
- 2 000 tons of metallic structures.

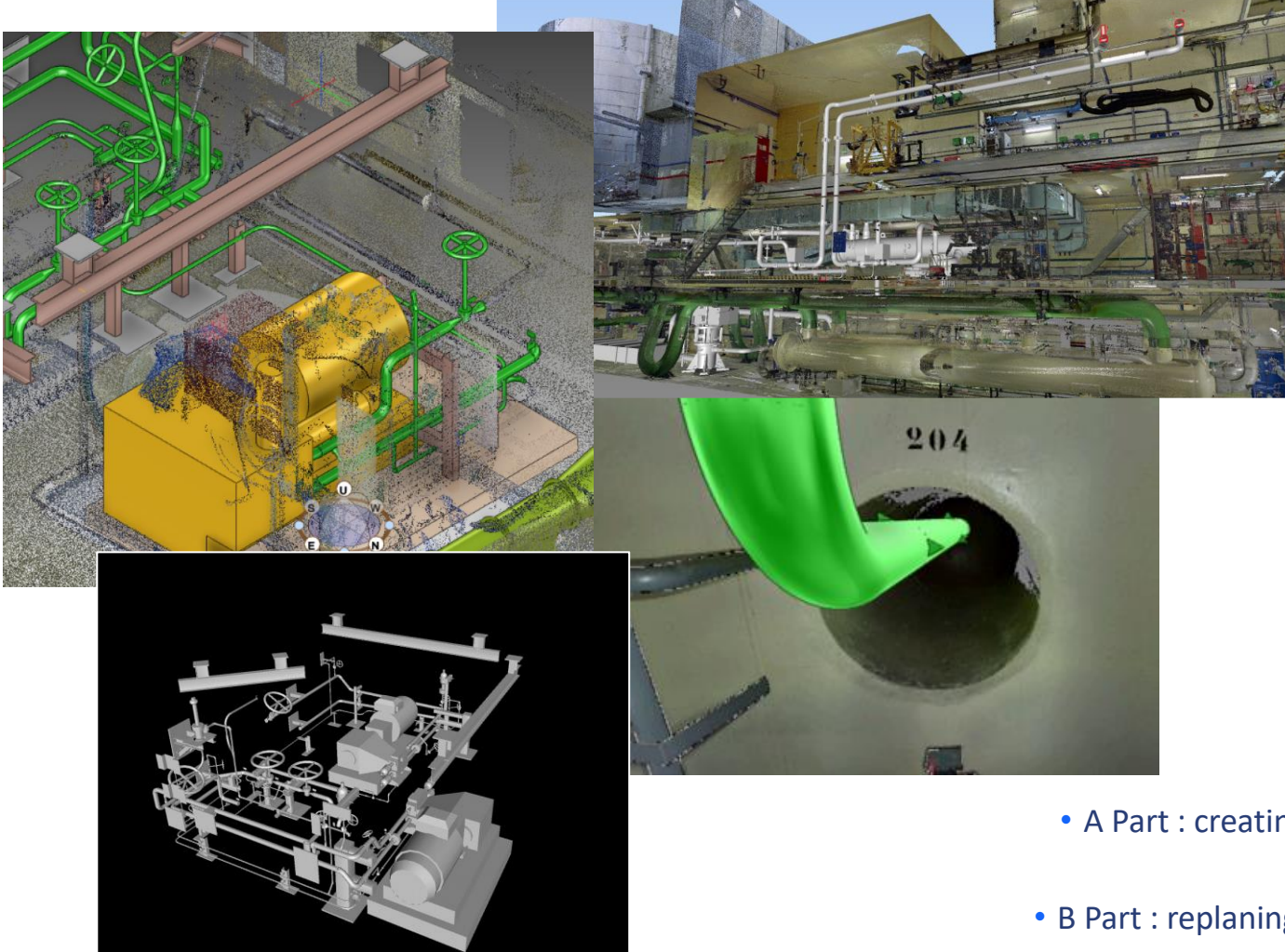


Installation and commissioning :

- 36 units built on 10 different nuclear power plants.
- 1.700.000 Man.hour spent
- Installation of the overall mechanical systems,
 - 49 000 welds (piping, supports, etc.),
 - 1 800 valves installed,
 - 700 mechanical tests, cleaning, flushing,
 - 1000 electric cabinet installed,
 - 800 process skids,
 - 120 cooling systems,
 - 36 Diesel engines (65 Tons per engine),



Example Piping : EASu & MTS23



EAS-u & PTRbis projects

Post-Fukushima measures

Engineering:

- For 10 nuclear power plants, creating a new piping system (« ultimate ») in order to add a new source of cooling for essential heat exchangers
- Project team for the design part up to 20 people (engineers and draughtsmen)
 - Site surveys on nuclear power plants
 - Seismic calculation and design for ESPN

Marché Tuyauterie-Soudage 2023 (MTS23)

Engineering:

- A Part : creating an emergency piping system in order to inject additional water into the Reactor Building
- B Part : replanning existing pumps aiming to transfer water from an external tank to the Reactor Building
 - Site surveys on nuclear power plants
- Project team for the design part up to 15 people (engineers and draughtsmen)

Piping Project: EASu & MTS23

- ESPN N2 RCCM2 2018 : 51 000 inch on Stainless steel,
- EN-13480 : 15 000 000 inch on Stainless steel,

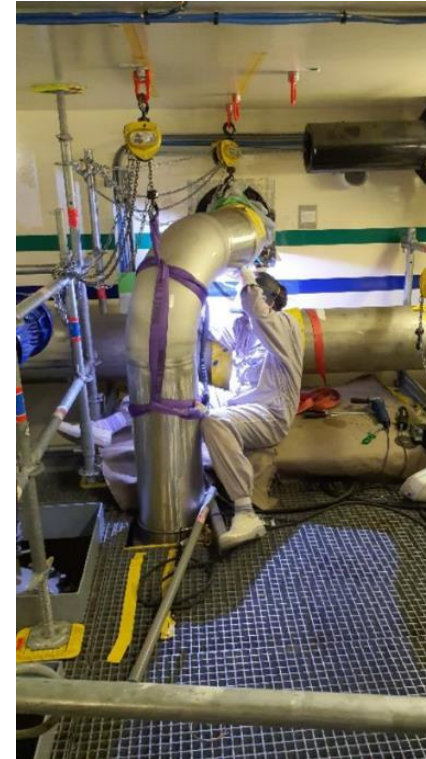
Workshop :

- 1257 Welds (2024)
- 99,28% Welding Conformity,
- Orbital welding,

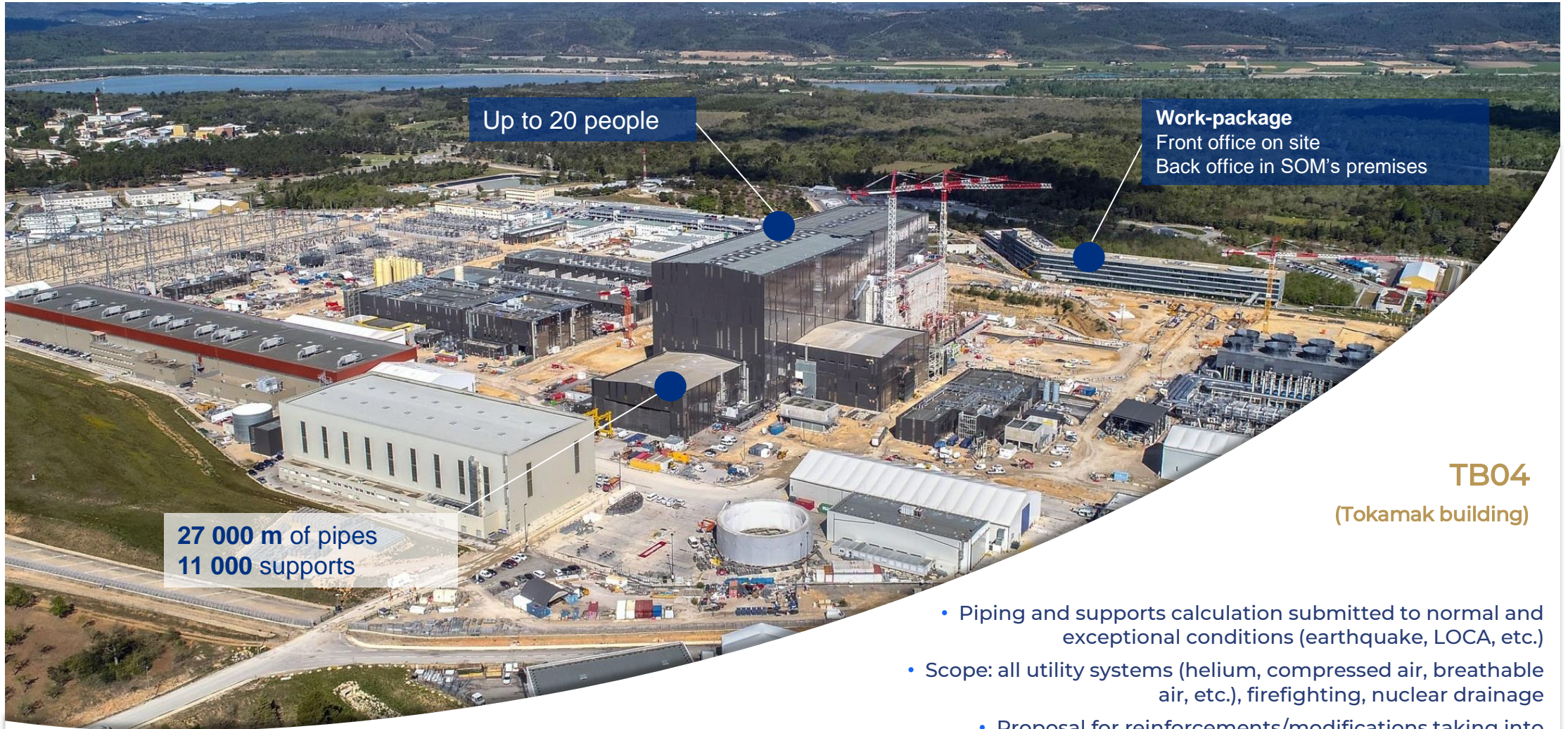


Worksite

- 1257 Welds (2024)
- 99,28% Welding Conformity,
- 7 worksites in parallel,
- Work in radiologically controlled areas, MTSTE,
- 360 Bar mechanical tests,
- Installation of 16 hydraulic pumps (2T),



What about ITER !



TB04
(Tokamak building)

- Piping and supports calculation submitted to normal and exceptional conditions (earthquake, LOCA, etc.)
- Scope: all utility systems (helium, compressed air, breathable air, etc.), firefighting, nuclear drainage
 - Proposal for reinforcements/modifications taking into account the space allocation and the design constraints
 - Applicable norms: NF-EN 13480 and ITER technical specifications

What about ITER !

3 main contracts on ITER (TCC0, BOP4, TAC2).

- Complex Lifting and assembly of heavy component :
 - > 60 lifting above 300 tons,
 - > 700 lifting above 1 Tons,
- Kinematic studies and development of specific tools for each operation,
- 60 engineers, technicians, and workers on site,



But that's not all!

